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D412-702-321
Job Sheet 174811



Part No: D412-702-321

Job Qty: 2 ea

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV 5 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/28/18	0.00	0.00	Start Up Small Fab-3		<i>[Signature]</i>
100	Small Fab	2 pcs		3/29/18	0.00	0.40	Small Fab-6		<i>[Signature]</i> DAS
110	QC	2 pcs		3/29/18	0.00	0.00	QC5		38
120	Packaging	2 pcs		3/29/18	0.00	0.00	Packaging3-2		9-88
130	QC21-FG	2 Ea		3/29/18	0.00	0.00	QC21		DAS 21 9-80

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3570-3	Bracket	2 Ea (1 ea)	90-Start up Operation	F147607
D4088-043	Shoulder Harness	2 Ea (1 ea)	90-Start up Operation	F161903
MS21042L3	Nut	8 Ea (4 ea)	90-Start up Operation	5038764
MS24694-S50	Screw	8 Ea (4 ea)	90-Start up Operation	5034410
NAS1149D0332J	Washer	8 Ea (4 ea)	90-Start up Operation	5020606

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3570-3	2	12	0
	D4088-043	2	18	0
	MS21042L3	8	2,682	0
	MS24694-S50	8	360	0
	NAS1149D0332J	8	3,440	0

Part Specifications

Specifications could not be found.

Plex 3/22/18 7:15 AM dart.lacelle.linda

001896

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		QTY Effective : _____		Container No: S054045 Part: D412-702-321 Job No: 174811 Serial No/Batch: S054045 Revision: _____ Inspector: _____ Date: 03/22/18	
Disposition 		MRB (QSI042) Approval			
		Completed By			
		Lead hand / Supervisor Approval Verification			
QC / QA Coordinator Approval 		QC / QA Coordinator Approval			
		T CATEGORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			
				☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Inspection incomplete, Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	
OTHER : _____					